

Illustrated Parts Manual

RL255/257/2510

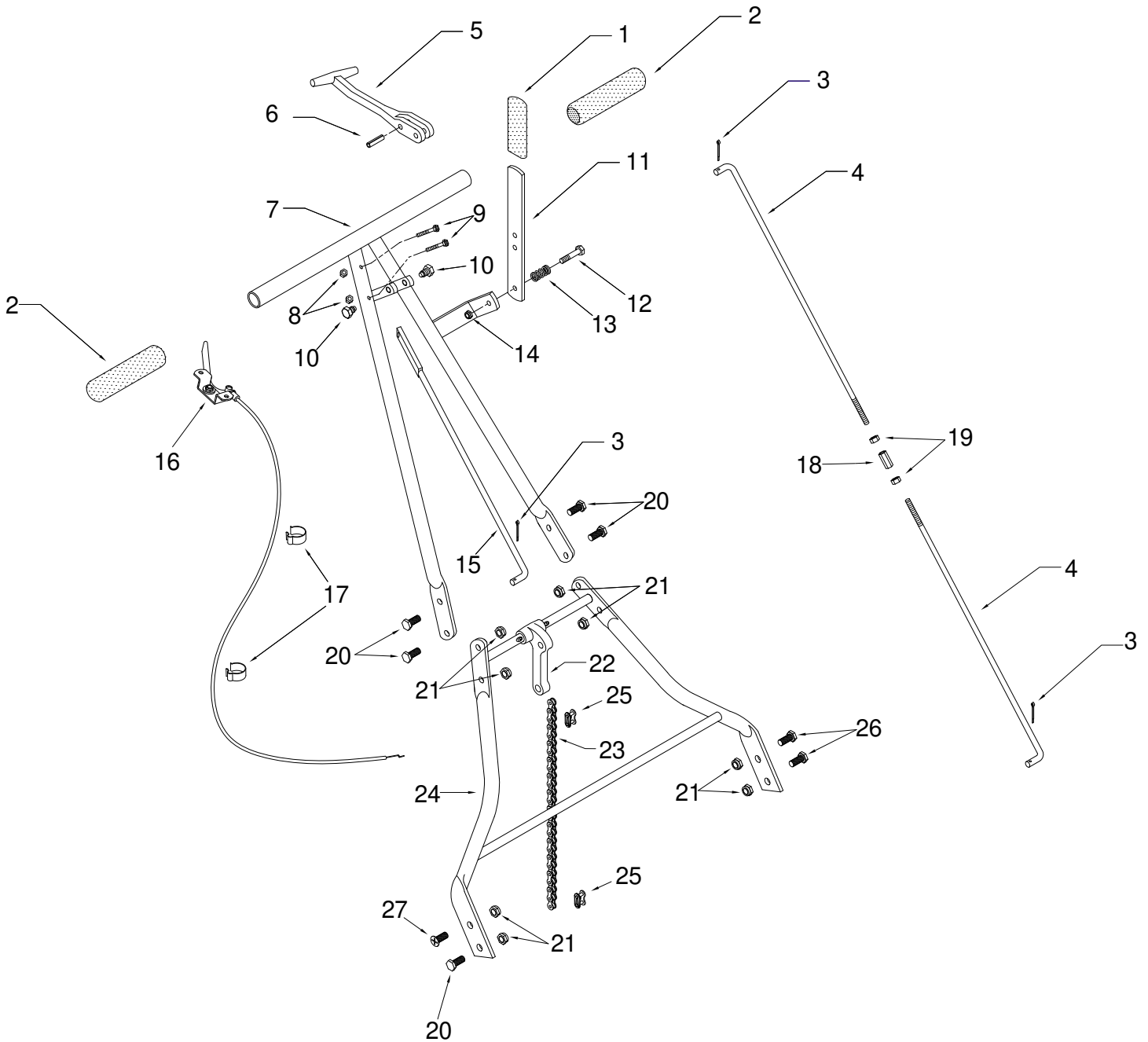
25" Commercial Reel Mower

Parts for the Original Trimmer Mowers and California Trimmer Mowers (one in the same, really) are interchangeable since 1941. Therefore if you are servicing a 25" commercial Trimmer mower, the parts contained within this book will fit your mower



EVERGREEN
TURF EQUIPMENT

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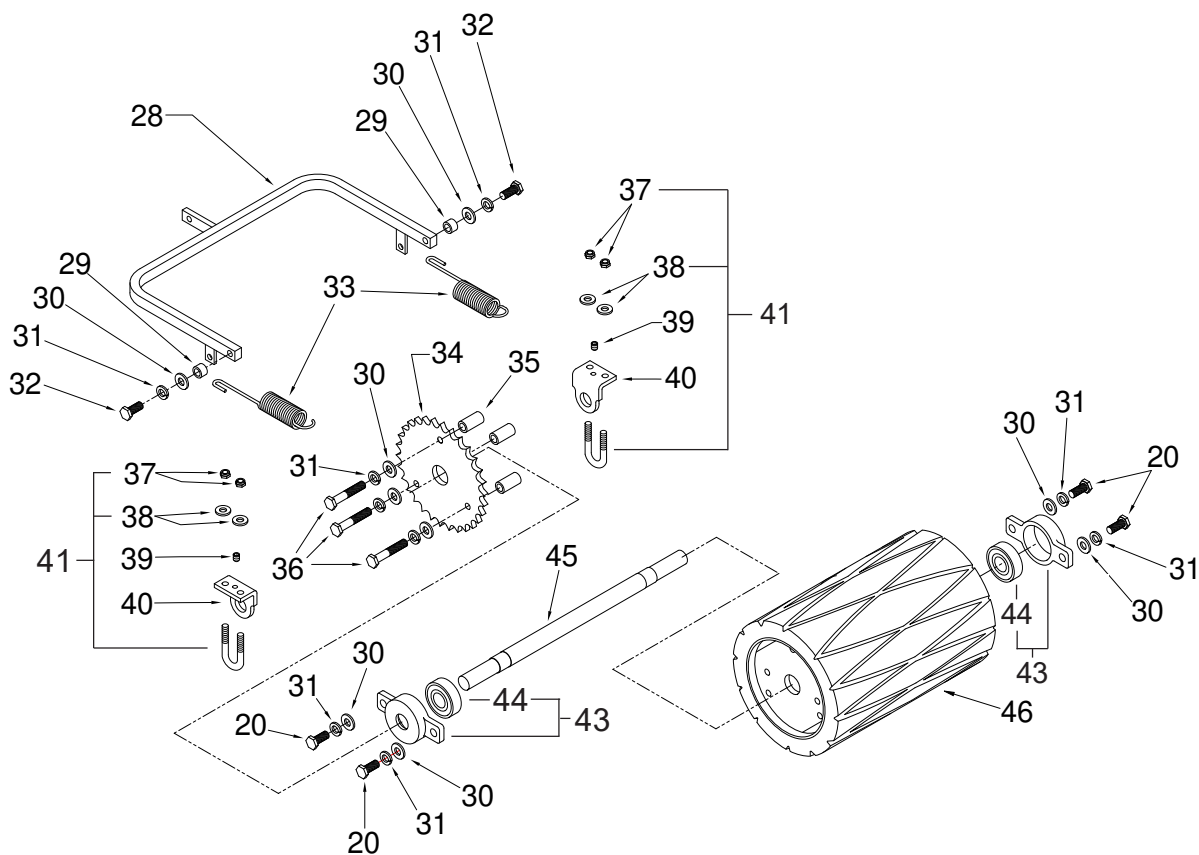


PARTS INFORMATION

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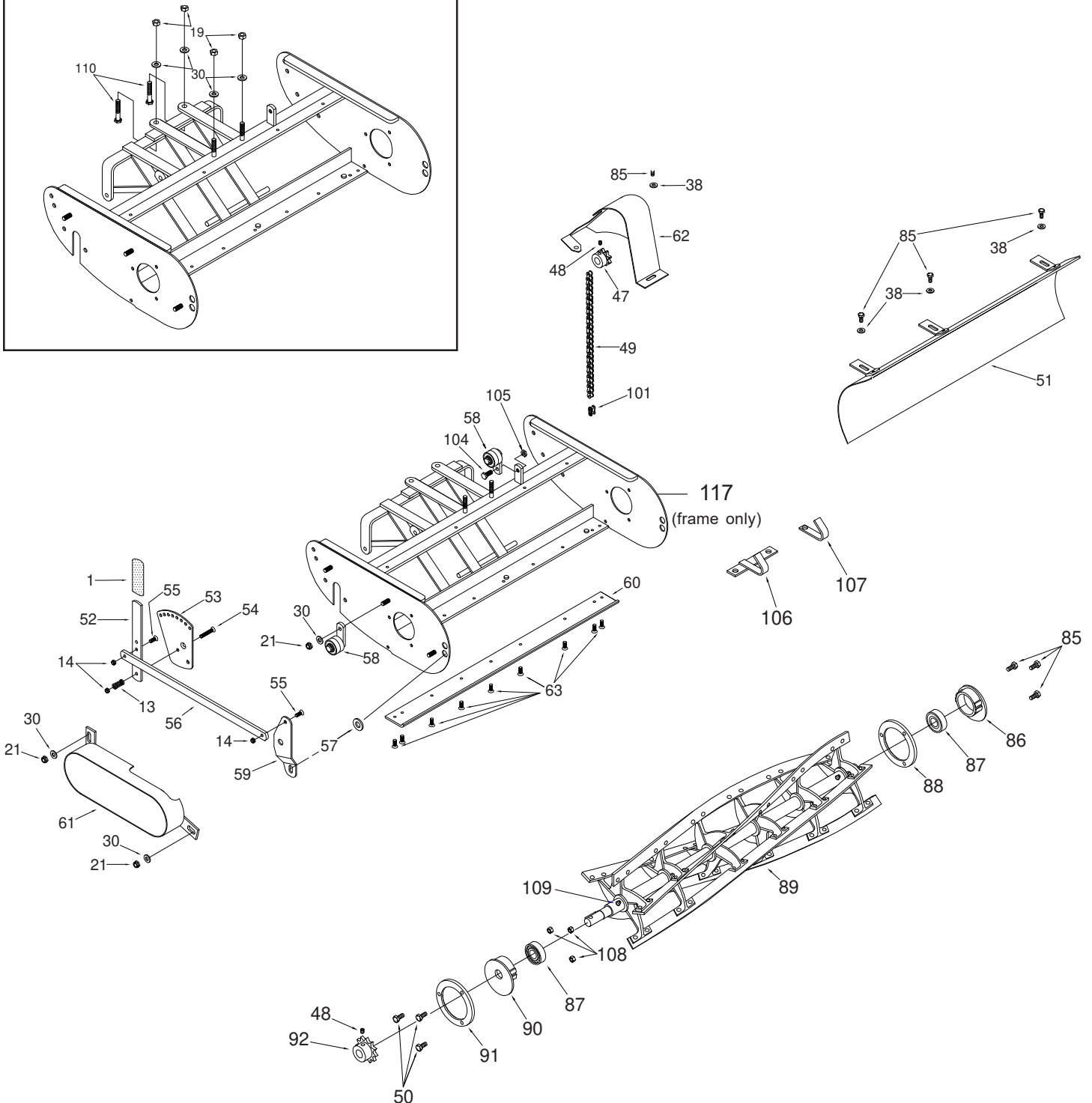
HANDLE & CONTROLS • FIGURE 1

ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
1	H0423	GRIP, FLAT	1	Grips not included
2	25502	GRIP, HANDLE 20/25"	2	
3	931	PIN, COTTER	3	
4	25507	ROD, CLUTCH	2	
5	H0503	HANDLE, ROLLER LIFT	1	
6	25513	PIN, SPRING	1	
7	25501ST	HANDLE, TOP	1	
8	919	NUT, 10-32	2	
9	901	BOLT, 10-32 x 1 1/4 PH PAN	2	
10	H0504	BOLT, TRUNNION, 5/16-18	2	
11	25515	HANDLE, CLUTCH	1	
12	905	SCREW, 1/4-28 x 1 1/4 HEX CAP	1	
13	H0425	SPRING CLUTCH & HANDLE HEIGHT	1	
14	944	NUT, 1/4-28 THIN NYLOCK	1	
15	25510	ROD, LIFT	1	Holds throttle cable to handle (pipe) Adjusting nut for clutch rods
16	H0508	THROTTLE LEVER ASSY, 20-25"	1	
17	947	SPRING, CLIP	2	
18	951	NUT, 5/16-24 COUPLING	1	
19	921	NUT, 5/16-24 FINISH	2	
20	909	BOLT, 5/16-24 x 3/4" HX G5 Z	5	
21	922	NUT, 5/15-24 THIN NYLOCK	8	
22	25512	TOGGLE	1	Not replaceable on later models Fits 20" and 25" commercial units 25" only
23	25609	CHAIN, ROLLER LIFT 20-25", 40x32	1	
24	25501SB	HANDLE, BOTTOM, 25	1	
25	25806	LINK, CONN #40	2	
26	907	BOLT, 5/16-24 x 5/8, HEX G5 Z	2	
27	941	SCREW, 5/16-24 x 3/4 FLAT PHILLIPS	1	



ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
20	909	BOLT, 5/16-24 x 3/4" HX G5 Z	4	
28	25607	ROLLER YOKE, 20/25	1	
29	H0608	BUSHING, YOKE	2	
30	928	WASHER, 5/16 SAE FLAT Z	9	
31	927	WASHER, 5/16 SPLIT LOCK	9	
32	910	BOLT, 5/16-24 x 7/8 HX G5 Z	2	
33	H0610	SPRING, ROLLER	2	
34	25605	SPROCKET, ROLLER, LARGE, 30T	1	
35	25606	SPACER, SPROCKET	3	
36	913	BOLT, 5/16-24 x 1 3/4 HX G5 Z	3	
37	007	NUT, 1/4-28 NYLOCK STD	4	
38	948	WASHER, 1/4 SAE FLAT Z	4	
39	934	SET SCREW, 1/4-20 x 1/4 SOC SET	2	
40	H0604	CLAMP, ROLLER	2	
41	603	U-BOLT, 1/4-28 ROUND	2	Includes #37, #38, not #39 or #40
43	25304	HOLDER, BEARING 2-EAR W/NSK BRG	2	
44	25324	BEARING, SEALED	2	
45	25602	SHAFT, ROLLER 20/25	1	
46	25601	ROLLER 20/25	1	

Engine Mounting Hardware

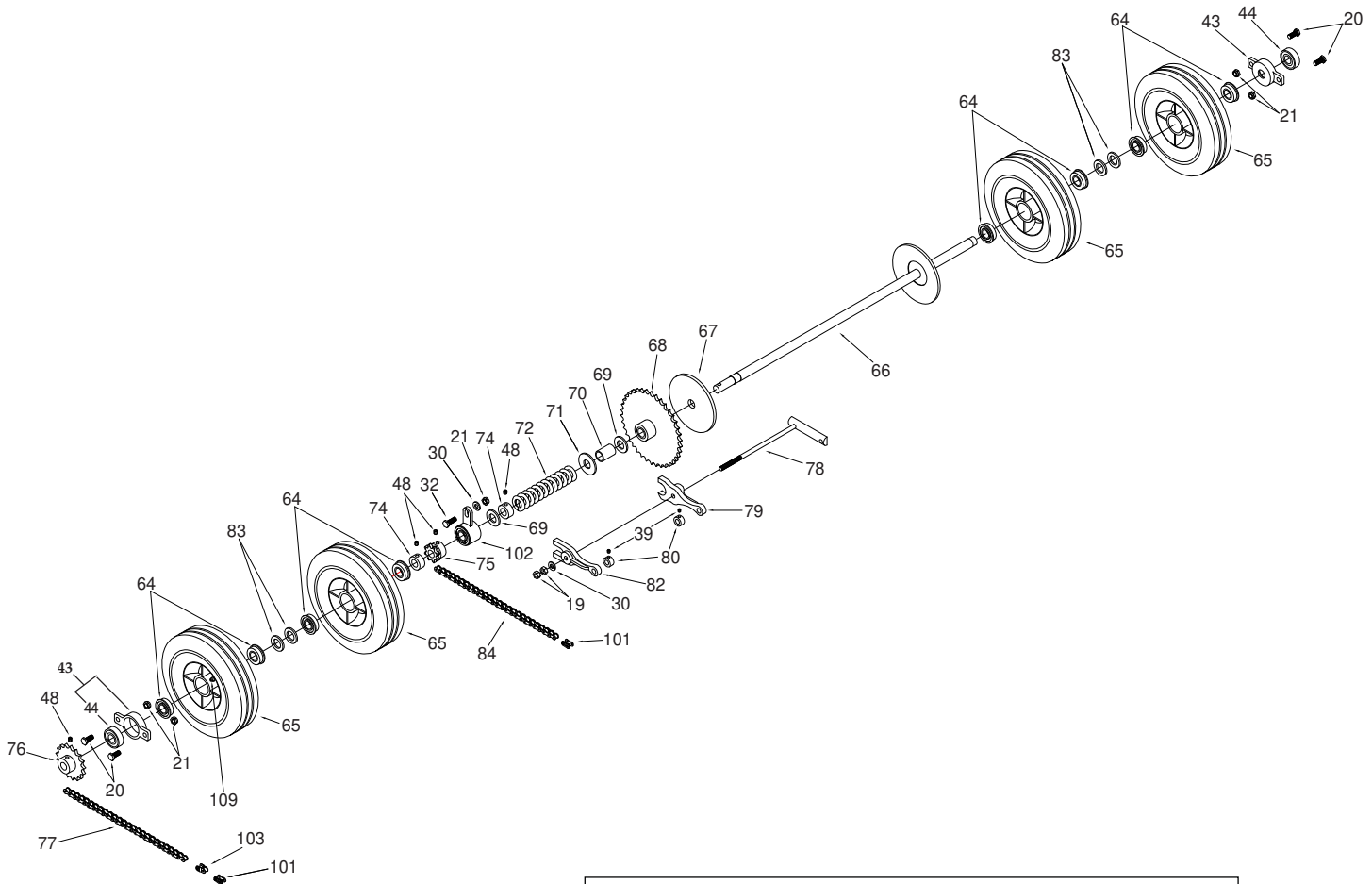


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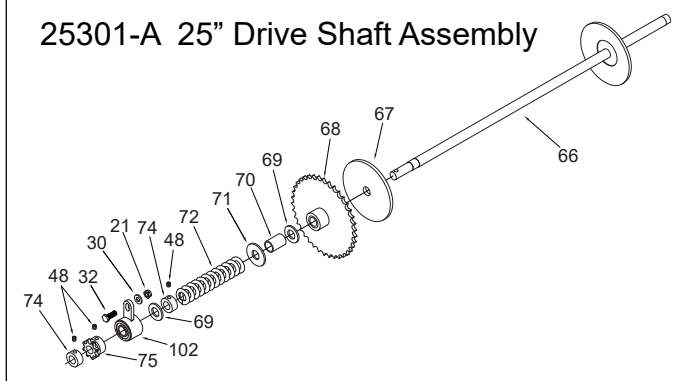
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FRAME, BED KNIFE, GUARDS, BLADE • FIGURE 3

ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
1	H0423	GRIP, FLAT	1	
13	H0425	SPRING CLUTCH & HANDLE HEIGHT	1	
14	944	NUT, 1/4-28 THIN NYLOCK	3	
19	921	NUT, 5/16-24 FINISH	4	
21	922	NUT, 5/15-24 THIN NYLOCK	3	
30	928	WASHER, 5/16 SAE FLAT Z	7	
38	948	WASHER, 1/4 SAE FLAT Z	3	
47	25824	SPROCKET, ENGINE (STD), 8T x 3/4	1	
47	25817	SPROCKET, ENGINE (ALT), 9T x 3/4	1	
47	25819	SPROCKET, ENGINE (ALT), 10T x 3/4	1	
48	935	SET SCREW	2	Order #935HD for crankshaft keyway
49	25407	CHAIN, ENGINE, 20-25", 40x56	1	Fits 20" and 25" commercial units
50	904	BOLT, 1/4-28 x 5/8 HX G5 Z	3	
51	25402	SHIELD, GRASS	1	25" only
52	H0422	HANDLE, HEIGHT ADJUSTMENT	1	
53	H0421	PLATE, HEIGHT ADJUSTMENT	1	Quadrant
54	942	SCREW, 1/4-28 X 1-1/2 PHIL FL	1	
55	943	BOLT, 1/4-28 x 3/4 FL SOC P	2	
56	H0426	CONNECTOR	1	
57	930	WASHER, 1/2 SAE FLAT, ZINC	1	Placed between frame and bracket
58	25825	TENSIONER, CHAIN	2	
59	H0424	BRACKET, FRONT	1	
60	25401	BED KNIFE, 25"	1	
61	H0410	GUARD, REEL CHAIN	1	
62	25408	GUARD, ENGINE CHAIN	1	
63	902	SCREW, CUTTER BAR	9	
85	903	BOLT, 1/4-28 x 1/2 HX G5 Z	7	
86	25203	BEARING HOLDER, REEL, LEFT	1	
87	H0202	BEARING, REEL, ALL	2	
88	25208	CLAMP RING, THREADED 20/25	1	
89	25201-5	BLADE REEL, 25" x 5 BLADE	1	25" only
89	25201-7	BLADE REEL, 25" x 7 BLADE	1	25" only
89	25201-10	BLADE REEL, 25" x 10 BLADE	1	25" only
90	25204	BEARING HOLDER, REEL, RIGHT	1	
91	25209	CLAMP RING, UNTHREADED 20/25	1	
92	H0820	SPROCKET, REEL, 11T x 5/8	1	
101	25806	LINK, CONNECTOR #40	1	
104	100-002	BOLT, 5/16-18 x 3/4 HX G5 Z	1	
105	130-002	NUT, LOCK, 5/16-18	1	
106	25803	HOOK, CATCHER, 20/25, HONDA	1	
107	H0803	HOOK, CATCHER, 20/25, BRIGGS	1	
108	920	NUT, 1/4-28	3	
109	H0207	FITTING, GREASE, M6 x 1	2	
110	914	BOLT, ENGINE MOUNTING	2	
117	25902	FRAME, 25"	2	Bare Frame, painted dark green



25301-A 25" Drive Shaft Assembly



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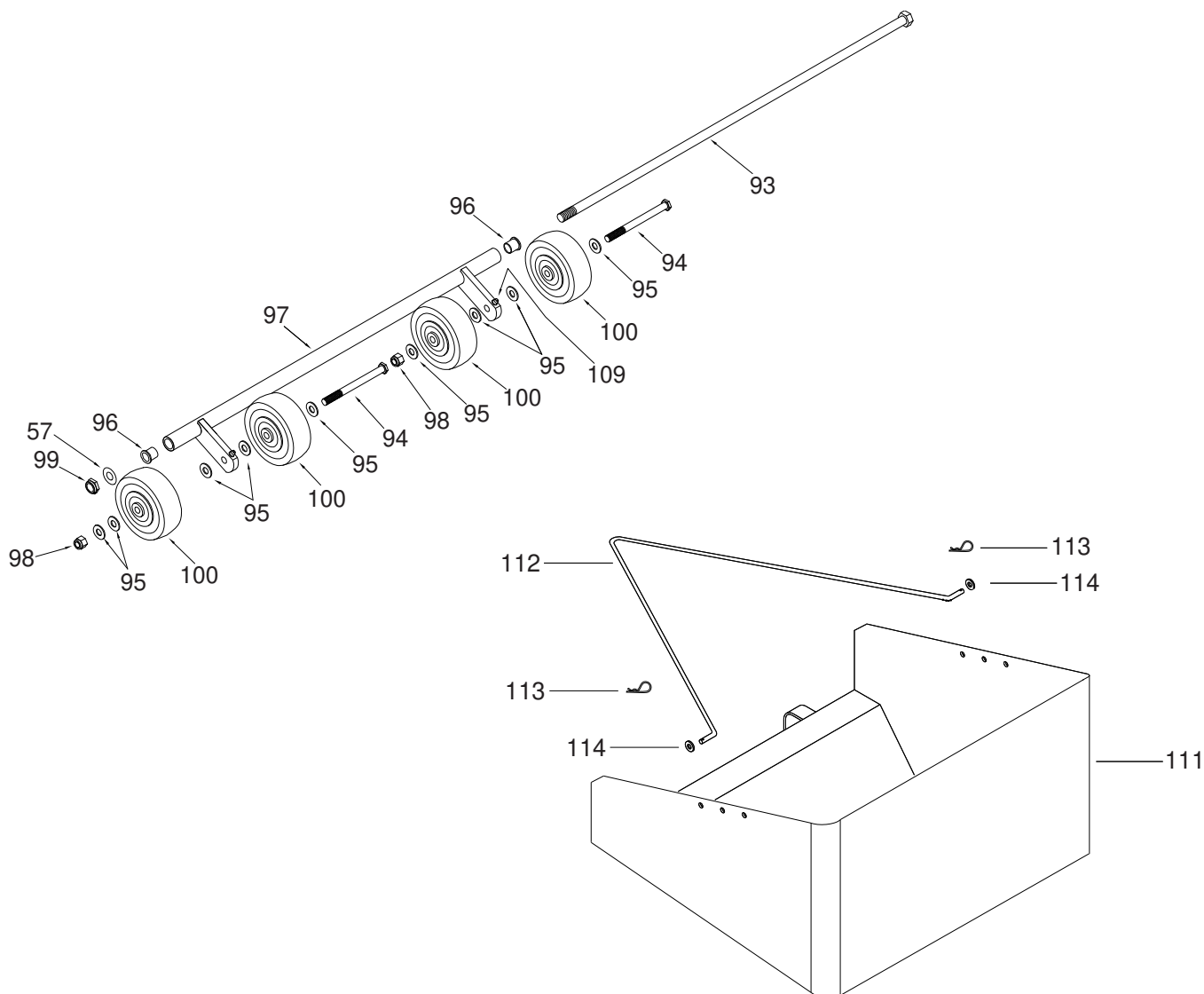
DRIVE SHAFT, WHEELS, REEL, CHAIN • FIGURE 4

ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
19	921	NUT, 5/16-24 FINISH	2	
20	909	BOLT, 5/16-24 x 3/4 HX G5 Z	4	
21	922	NUT, 5/15-24 THIN NYLOCK	5	
30	928	WASHER, 5/16 SAE FLAT Z	2	
32	910	BOLT, 5/16-24 x 7/8 HX G5 Z	1	
39	934	SET SCREW, 1/4-20 x 1/4	2	
43	25304	HOLDER, BEARING 2-EAR	2	
44	25324	BEARING, SEALED	2	
48	935	SET SCREW	4	
64	25307	BEARING, WHEEL 20/25	8	
65	25306	TIRE ASSY W/BEARING, 20/25	4	
66	25301	SHAFT, DRIVE, 25	1	25" only
67	25311	LINING, CLUTCH	1	
68	25318	SPROCKET, DRIVE, 39T W/OILITE	1	
69	25312	WASHER SMALL HARD	2	
70	25314	SPACER, CLUTCH	1	
71	25313	WASHER LARGE HARD	1	
72	25316	SPRING, CLUTCH	1	
74	25315	COLLAR, SET, 20/25	2	
75	25823	SPROCKET, ROLLER, SMALL (STD) 8T x 11/16	1	
75	25317	SPROCKET, ROLLER, SMALL (ALT) 9T x 11/16	1	
76	H0310	SPROCKET, REEL, 17T x 5/8	1	
77	25206	CHAIN, REEL, 20-25", 40x46	1	Fits 20" and 25" commercial units
78	25321	BOLT, ADJUSTING	1	
79	25320	FORK, LARGE	1	
80	25419	COLLAR SET, 3/8	2	
82	25319	FORK, SMALL	1	
83	25323	SPACER, WHEEL	4	
84	25611	CHAIN, ROLLER, 20-25", 40x38	1	Fits 20" and 25" commercial units
101	25806	LINK, CONNECTOR #40	2	
102	25322	REST, STEADY	1	
103	25807	LINK, HALF #40	1	
109	H0207	FITTING, GREASE, M6 x 1	4	

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CASTERS, TIE ROD • FIGURE 5



ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
57	930	WASHER, 1/2 SAE FLAT, ZINC	1	Placed between frame and bracket, Fig 3 25" only
93	25403	ROD, TIE 25"	1	
94	918	BOLT, 3/8-16 x 5 HEX CAP GR5	2	
95	929	WASHER, 3/8 SAE FLAT Z	9	
96	H0106	BUSHING, CASTER BAR	2	
TBD	970	SLEEVE, CASTER (12.5mm O.D.)	4	Not shown in illustration
97	25101	BRACKET, CASTER 25"	1	25" only
98	908	NUT, 3/8-16 NYLOCK Z	2	
99	924	NUT, 1/2-20 NTE NYLON Z	1	Set of 4, plastic Set of 4, rubber (see Figure 8) Grease fittings used on earlier models Plastic catcher, includes bail (#112)
100	25102-4	CASTER SET (4)	1	
100	25102-4D	CASTER SET, DARNELL (4)	1	
109	H0207	FITTING, GREASE	2	
111	25801	CATCHER ASSY, W/BAIL 25"	1	
112	H0802	BAIL, GRASS CATCHER	1	
113	960	PIN, CLEVIS	2	
114	948	WASHER, 1/4 SAE FLAT Z	2	

**FR-25 Front Roller, 25"**

The FR-25 front roller replaces the caster bar and casters on your 25" Cal Trimmer mower and there are some nice benefits. It adds a little weight to the front of the mower which is helpful for rougher yards. It makes the blade cut at the highest contour of the yard to help prevent scalping and allows you to cut over the top of edges. It also can help provide some striping effect as it's used over time. The height adjustment process is the same as the original caster wheels however the actual cutting heights will be slightly lower by 1/8" - 3/16".



Back-lapping Kit

Back-lapping does not replace the potential need to grind the reel and bed knife, especially if there are dents or other areas of damaged edges. However, if the edges are in good shape and you want to help lighten and smooth the bed knife to reel contact, this process is the best way. It requires some patience but good instructions are included. The kit also includes a sprocket adapter, a 10 ounce container of #80 back lapping compound, and a durable paint brush. To summarize, back-lapping seats the blade and bed-knife surfaces as the blades are turned backwards and applying grinding compound. During the process additional adjusting may be needed, but the end goal is to be able to shear paper across the entire width with smooth and light contact.

Decal Set, Order #25900



P/N 980 - SPRING COMPRESSOR TOOL



This tool is used for compressing the clutch spring when the installing it on to the drive shaft.

STEP 1:

Once all of the components are in place on the drive shaft: clutch lining, sprocket, bushing, washers, spring and collar, place the tool on to the shaft against the collar next to the spring.

STEP 2:

Tighten the collar set screws to secure the tool in place.

STEP 3:

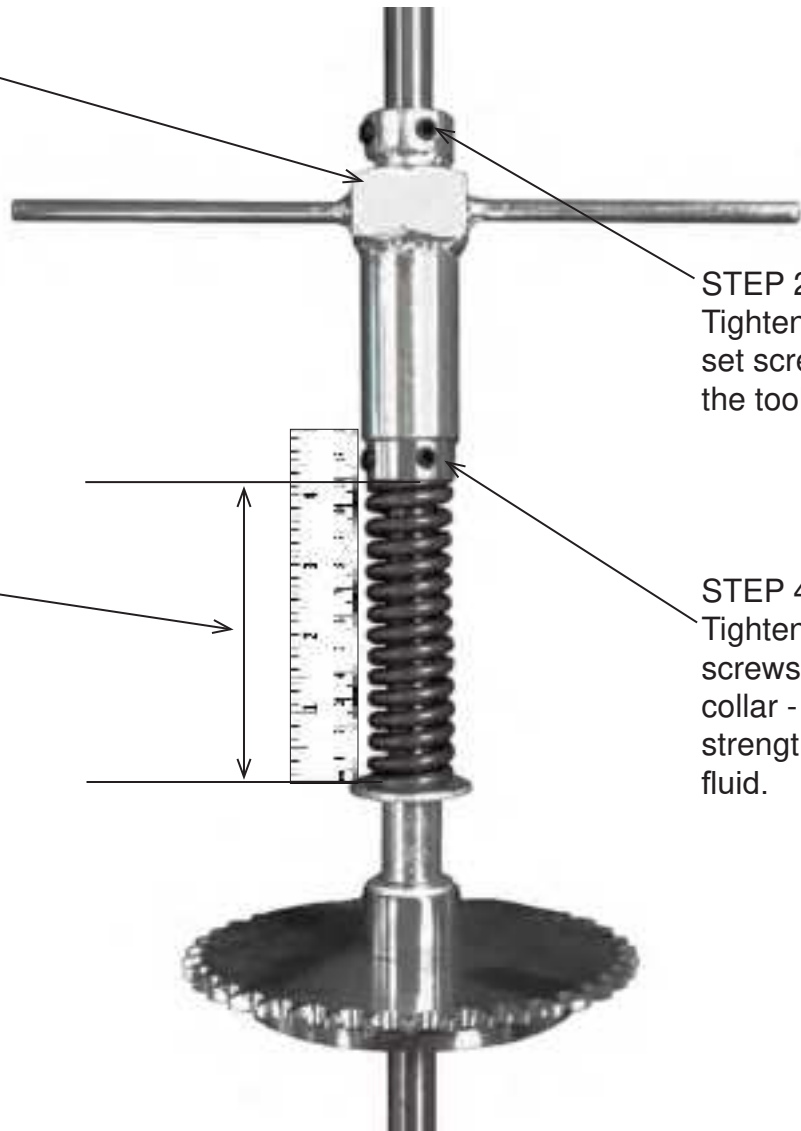
Rotate the tool clockwise to begin compressing the spring and continue until it has reached a length of: 4-3/8" (4.375 in. / 111.125 mm).

STEP 4:

Tighten the set screws in the collar - use medium strength thread lock fluid.

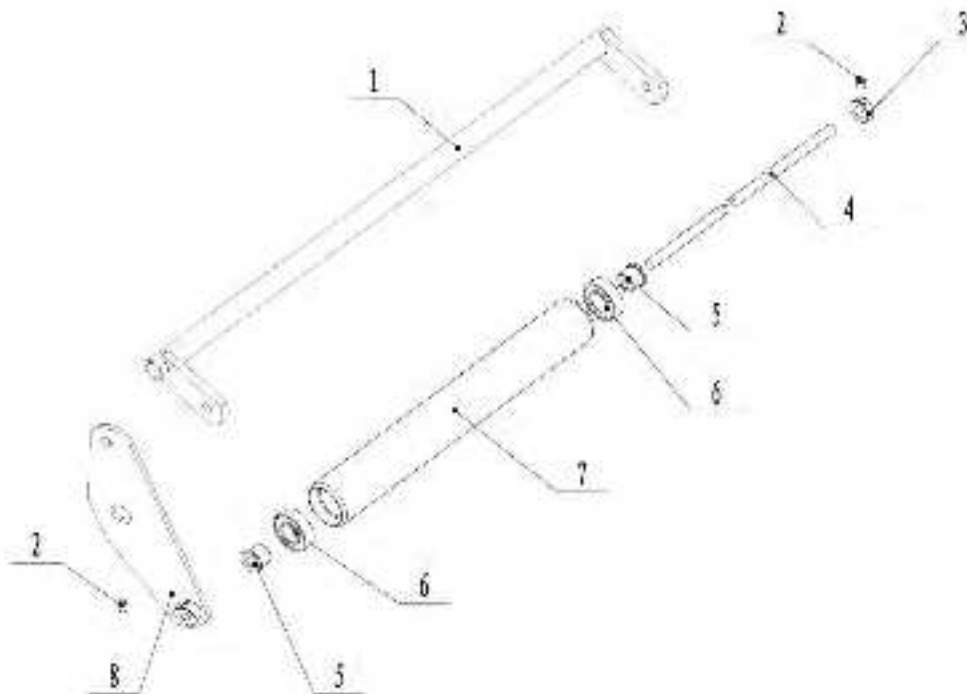
STEP 5:

Loosen the set screws and remove the tool.





20/25" Front Roller Parts Information



20" Front Roller Assembly (Item# FR-20)

Ref #	Part Number	Parts Name	Qty	Comments
1	H0939	FRAME, FR-20, GREEN	1	
2	935	SET SCREW, 5/16-24 x 5/16 KNURLED	2	
3	H0940	COLLAR, FR-20, FR-25	1	
4	H0941	ROLLER SHAFT, FR-20	1	
5	H0942	BEARING SLEEVE, FR-20, FR-25	2	
6	H0934	BALL BEARING, FR-20, FR-25 ROLLER	2	
7	H0943	ROLLER ONLY, FR-20	1	
8	H0944	BRACKET, GREEN, FR-20, FR-25	1	

25" Front Roller Assembly (Item# FR-25)

Ref #	Part Number	Part Name	Qty	Comments
1	H0945	FRAME, FR-25, GREEN	1	
2	935	SET SCREW, 5/16-24 x 5/16 KNURLED	2	
3	H0940	COLLAR, FR-20, FR-25	1	
4	H0946	ROLLER SHAFT, FR-25	1	
5	H0942	BEARING SLEEVE, FR-20, FR-25	2	
6	H0934	BALL BEARING, FR-20, FR-25 ROLLER	2	
7	H0947	ROLLER ONLY, FR-25	1	
8	H0944	BRACKET, GREEN, FR-20, FR-25	1	